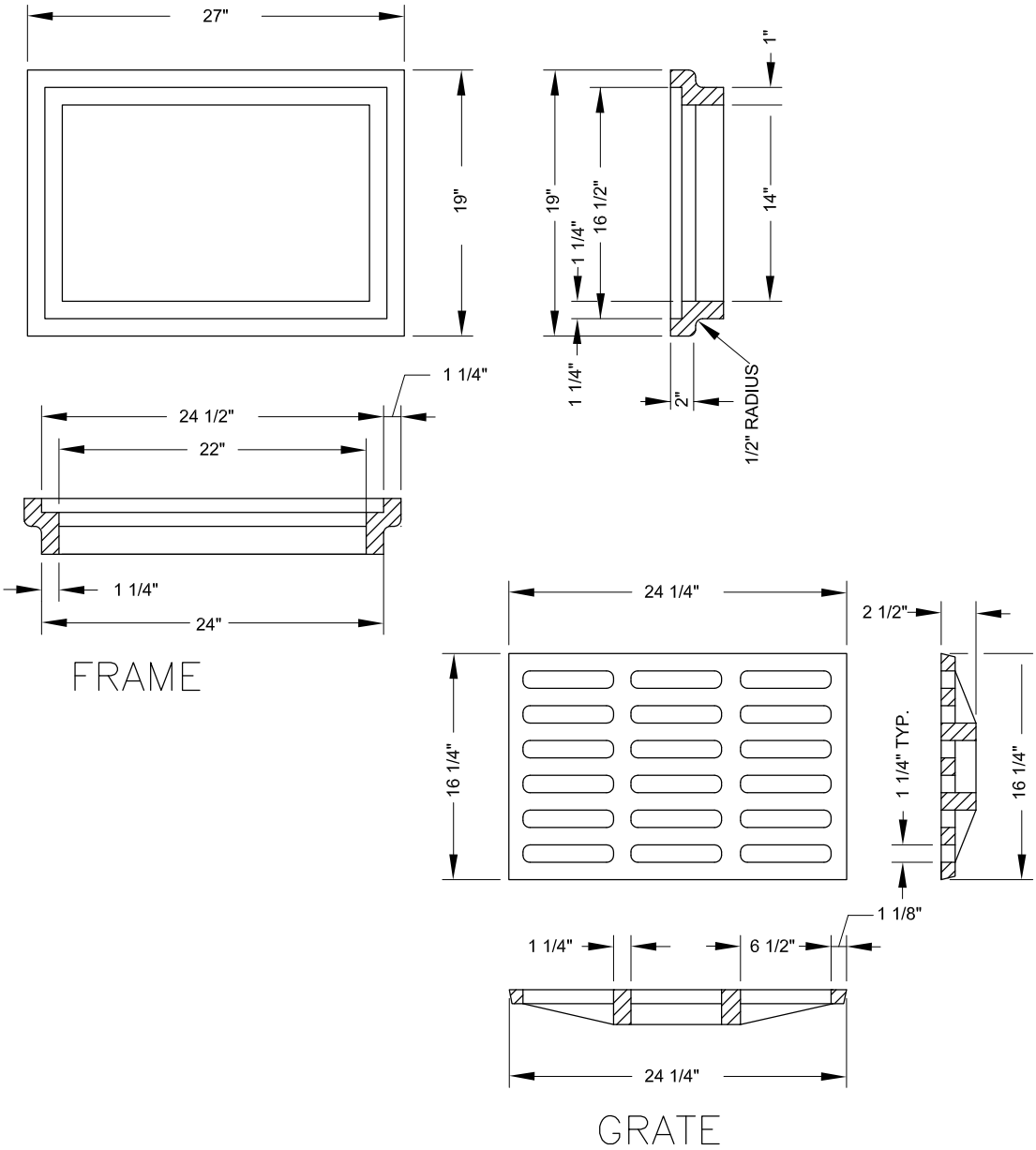

NOTES:
1. ALL CASTINGS SHALL CONFORM TO THE REQUIREMENTS OF ASTM A48, CLASS 30B.
2. ROUNDS, FILLETS, TAPERS AND OTHER MINOR MODIFICATIONS TO THE DEMINSIONS SHOWN MAY BE MADE TO CONFORM TO COMMON SHOP PRACTICES.
3. GRIND SMOOTH FINISH BEARING SURFACES.
4. AVAILABLE THROUGH OLYMPIC FOUNDRY INC., PART NO. SM41.

City of Astoria **Public Works Department** **1095 Duane Street**	**Catch Basin Frame & Grate Detail**		
	Date Adopt. 11/01/12	**Date Rev.** 11/16/15	DWG. NO. **SD-1**
	Dwg. Name: SD-1 CB Frame & Grate.dwg		